

Split 2004.07

Dart Aerospace Ltd.

Date: Thursday, 10/04/2008 4:00:53 PM  
User: Julie Lecocq

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEARPAD
Job Number	: 38548		
Estimate Number	: 12785		
P.O. Number	:	Part Number	: D356411
This Issue	: 10/04/2008 S.O. No. :	Drawing Number	: D3564 REVD
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: 37811	Material	:
Written By	:	Due Date	: 30/04/2008
Checked & Approved By	: JB 08.4.10	Qty:	30 Um: Each
Comment	: Est Rev:A New Issue 07-03-08 ec Est Rev:B As per Rev C 07-07-09 JLM Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 M304S16GA



48.



Comment: Qty.: 1.48050 sf(s)/Unit Total: 44.41500 sf(s)

M304S16GA Stainless steel sheet 0.063" thick

Batch: 107676 IB 8-4-14

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3564 \*\*\*\*\* (D3564-1F) \*\*\*\*\*

Dwg Rev: D IB 8-4-14

Prog Rev: D

2-Deburr if necessary IB 8-4-14

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-4-14



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr if necessary

Form on Brake as per Dwg D3564 using Jlgs DT and DT

8179

8155

JB 08/04/17

(32)



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er: CU-DAR001 Dart Helicopters Services

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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP  
Ensure joggle as per dwg D3429

08/04/17 (132)

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Qty Description Batch  
A/R 2059B Hardcoat  
Weld hardcoat as per Dwg D3437

M 1060115 → 107051 08-05-07 SP 10x  
08-04-09 SP (6x)

8.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

08-05-07 (10)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-05-07 (10)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

08-05-06 (X10)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/05/08 (10x)

12.0

PACKAGING 1

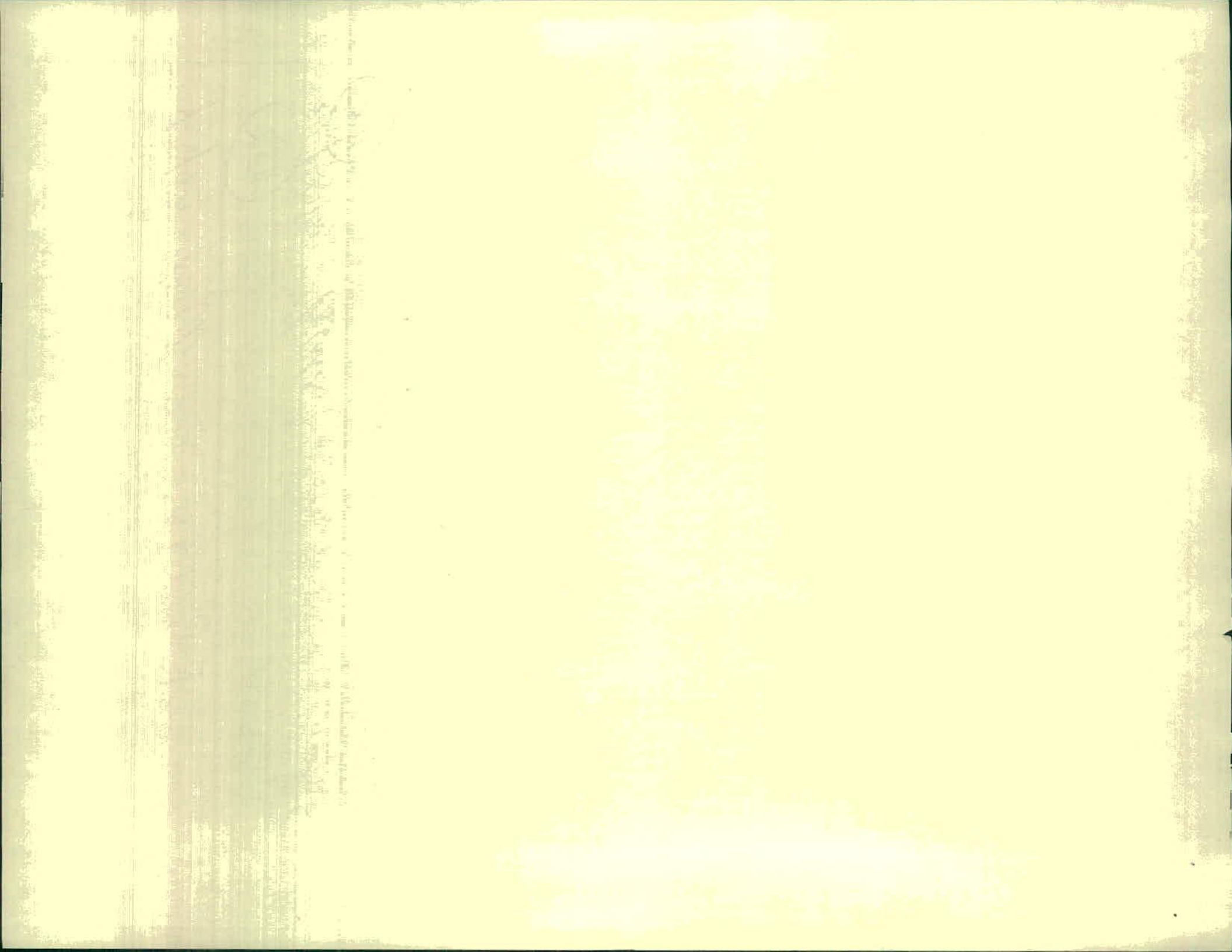
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: F-P 18

08/05/08 (10x)



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er: CU-DAR001 Dart Helicopters Services

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Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/09 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-08





